

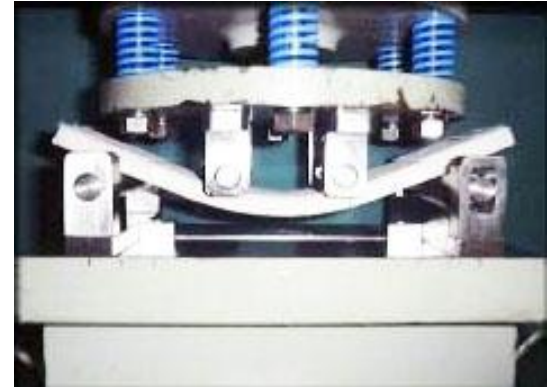
ULTRA HIGH PERFORMANCE CONCRETE KALMATRON®

Concrete mix design by Mr. Andrzej Sulima, Eng. Architect

“KALMATRON POLSKA” LLC

DESIGN OF ULTRA HIGH PERFORMANCE CONCRETE

Materials	Kg	m ³
Cement III/A 42.5	300	0.0947
Sand 0/2	599	0.2287
Gravel 2/16	1334	0.5648
K ¹⁰⁰ ®-ULTRA	5.68	0.0031
Water, W/C=0.48	145	0.14515
Total:	2384	1.036



Flexibility of concrete with K¹⁰⁰® -ULTRA

PROPERTIES OF ULTRA HIGH PERFORMANCE CONCRETE

Symbol	Measurement	Description
R _{cs}	100 MPa (14,000 PSI)	Compressive strength
R _{fs}	9 MPa (1,260 PSI)	Flexural strength
R _{ts}	6 ± 8 MPa (1,250 PSI)	Tensile strength
S _{st}	22 x 10 ³ MPa (3 x 10 ⁶ PSI)	Shear strain
D _{st}	0.03 x 10 ⁻⁵ micro strain	Drying shrinkage
ρ	2200 [kg/m ³] (135 Lb/CF)	Density
α	9.0 x 10 ⁻⁶ [m/m °C]	Coefficient of thermal expansion
C _p	0.75 kJ/kg K (0.18 Btu/lb _m °F)	Specific heat capacity
λ	1.73 [W/m °C]	Coefficient of thermal conductivity
T _τ	- 5 °C; 23 °F	Minimal temperature on a site
E	55 x 10 ⁴ MPa	Young modulus
ν	0.107967	Poisson ratio
W	1 x 10 ⁻¹⁹ cm/sec	Water permeability
P _w	W14	Water impermeability
F	350 cycles	Freeze-Thaw Resistance
R _w	1.3 mm (1.3 gram/cm ²)	Wearing
R _{ad}	>4 N/mm ²	Adhesion to concrete
R _e	15 ± 35 kΩ	Resistance EN 61340-4-1
CL _i	< 5% (5 mm)	Chlorides penetration
C _{dif}	1.5 ÷ 1.9 x 10 ⁻¹⁴	Coefficient of ions diffusion



HP Concrete after abrasion test



Concrete with K¹⁰⁰® -ULTRA after abrasion test